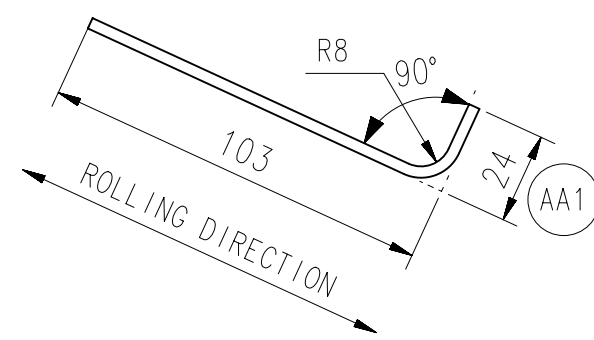
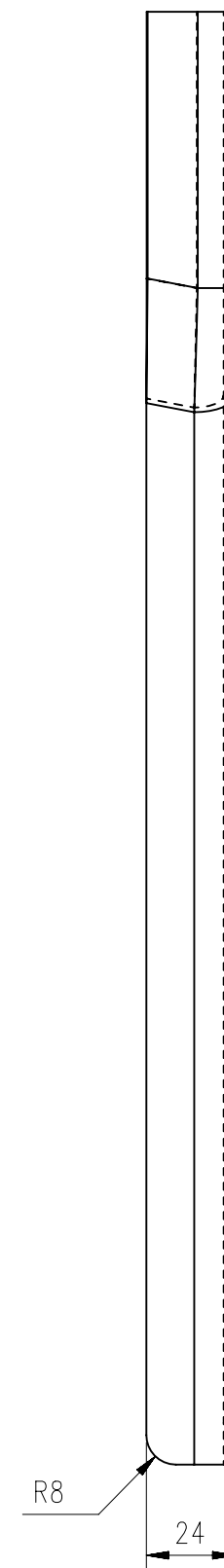
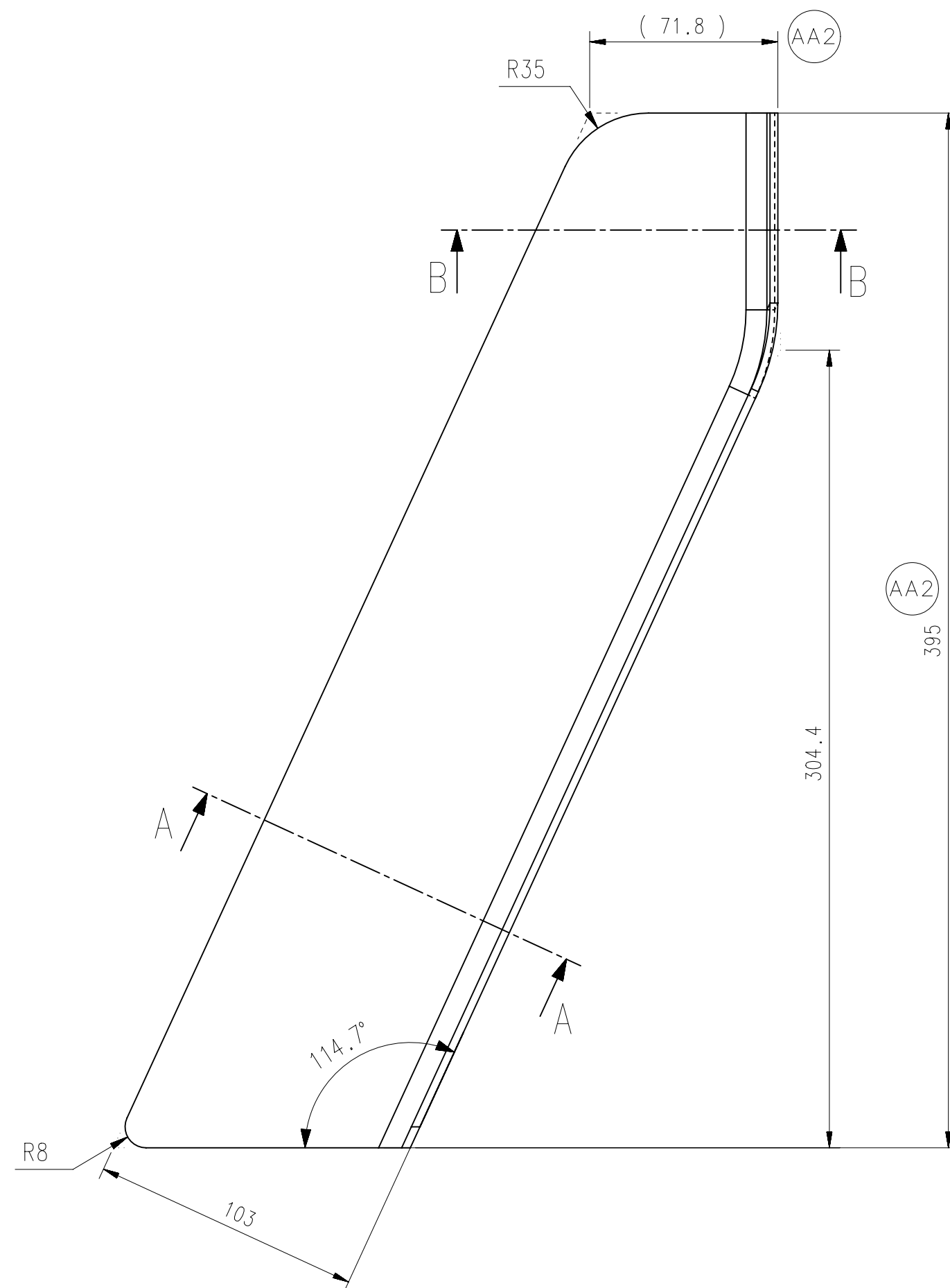
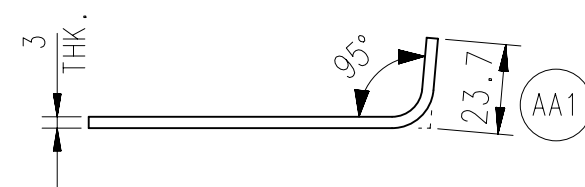
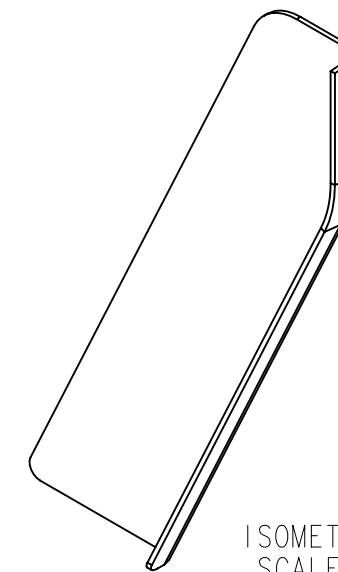




SECTION A-A
SCALE 1:2



SECTION B-B
SCALE 1:2



ISOMETRIC VIEW
SCALE 1:4

UNSPECIFIED TOLERANCES FOR PARTS		
1.	FORMING TO FORMING	
	<500	±0.5
	>500	±0.8
2.	CD BETWEEN HOLES	
	IN ONE PLANE	±0.2
	IN DIFF PLANS	±0.5
3.	FORM TO PIERCE	±0.5
4.	ANGULAR TOLERANCE	±1°
5.	HOLE SIZES	±0.2/-0
6.	SLOT SIZES	±0.8
7.	GENERAL TOLERANCE	
	UP TO 300	±0.8
	ABOVE 300	±1.0
8.	FLANGE WIDTH	±1.0/-0.7
9.	JOGGLE DEPTH	+0.3/0

NOTE: -

- 1.THE IGES/IDEAS GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
- 2.NON DIMENSION PART INFORMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY.
- 3.ALL UNSPECIFIED OUTSIDE RADII SHOULD BE ONE METAL THICKNESS
- 4.PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

$\angle$ SC > : SIGNIFICANT CHARACTERISTICS ∇ : CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.									
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989									
DIMENSIONS									
LINEAR IN mm.	OVER	0.5	3	6	30	120	400	1000	2000
	UPTO	3	6	30	120	400	1000	2000	4000
f FINE (X.XXX)		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m MEDIUM (X.XX)		±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c COARSE (X.X)		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v VERY COARSE (X)		±0.5	±1	±1.5	±2.5	±4	±6	±8	
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.							
	OVER	-	10	50	120	400			
	UPTO	10	50	120	400	-			
f FINE (X.XXX)		±1°	±0°30'	±0°20'	±0°10'	±0°5'			
m MEDIUM (X.XX)		±1°	±1°30'	±1°	±0°30'	±0°15'	±0°10'		
c COARSE (X.X)		±1°30'	±1°	±0°30'	±0°15'	±0°10'			
v VERY COARSE (X)		±3°	±2°	±1°	±0°30'	±0°20'			
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.									
COMPUTER GENERATED DRAWING					DO NOT CHANGE MANUALLY				
IF IN DOUBT, ASK		DO NOT SCALE		DRG SIZE : A2		ALL DIMENSIONS ARE IN mm.		CHECK DRG WITH LATEST CHANGE	

ER14C 0002710	AB		PRODUCTION RELEASE	AVA	OVK	RNM	4/1/1
ECN12P 014627	AA2	3F, 3D	DIMENSIONS 71.8, 395 WERE 68.6, 402	AVA	OVK	RNM	13/3/1
	AA1	2B, 3B	DIMENSIONS CORRECTED				
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE